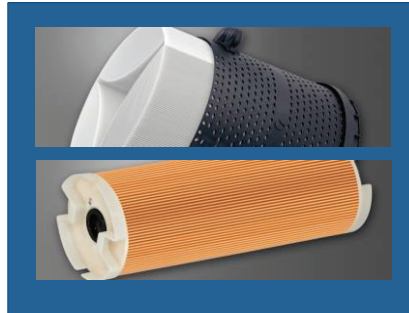


# EDM Tech Center Inc.

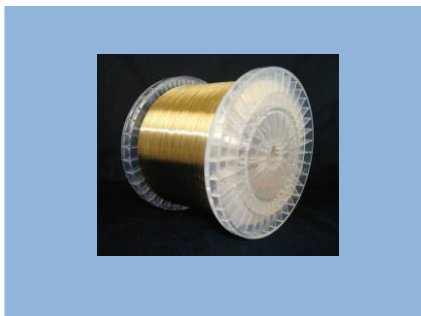
EDM Machinery and Supplies



**EDM WIRE**

**FILTERS**

**REPLACEMENT PARTS**



**ROCKLINZER**

**POWER FEED CONTACTS**

**DIE GUIDES**

**BELTS**

**Bearings**

**GREASE**

**Machine Lighting**

**Sensors**

**DI RESIN**

**DIELECTRIC OIL**

**JOEMARS TR100 TAP REMOVER**

**NOZZLES**

**Lubrication**

**FLYMARKER**

**BRASS & COPPER ELECTRODE TUBING**

**TOOLING**

**Pinch Rollers**

**CLEANING AGENTS**

**WWW.EDMTECHCENTER.COM**

**763-315-9104**

**WWW.EDMTECHCENTER.COM**

PART NUMBER	DESCRIPTION	DRAWING NO.
MAKINO	MAKINO	
MAKINO:15EC100F411	D Roller Double Track..	
MAKINO:18EC100A701	Pinch Roller (L, M-Shafts Roller)..	24.59.202
MAKINO:18EC100B701	Pulley (B)..	
MAKINO:18EC100B702	Pulley (C)..	
MAKINO:18EC130B705	Nozzle Spacer, Lower..	24.70.016
MAKINO:18EC130B706	High Speed Lower Nozzle..	24.70.014
MAKINO:18EC80A717	High Speed Upper Nozzle..	24.70.015
MAKINO:18EC80A719	Nozzle Spacer, Upper..	24.70.017
MAKINO:1EC100B703	Wire Felt Pad 32mm (Top)..	24.59.001
MAKINO:20EC090A207	.010 Diam. Lower/Bottom Diamond Guide SP-43..	
MAKINO:20EC090A401	Energizer Block..	24.59.300
MAKINO:20EC090A403	Pushing Plate for E Plate..Block Pusher..	
MAKINO:20EC090A701=2	C Guide (Pulley type)..	
MAKINO:20EC090A702	Sapphire V-Guide..	24.05.195
MAKINO:20EC090A704	Energizing Plug..	
MAKINO:20EC090A705	Energizing Rod..	
MAKINO:20EC090A707	Plate Spacer .5mm..	
MAKINO:20EC090A712	Plate Spacer .7mm..	
MAKINO:20EC090A717	Plate, Spacer, 0.05..	
MAKINO:23EC085A212	.010 Upper Head Round Wire Guide..	
MAKINO:23EC085A403=1	Block, Pusher..	
MAKINO:23EC085A702=3	Block, Energizing, Upper..	
MAKINO:23EC085A703=3	Block, Energizing, Lower..	
MAKINO:23EC085A716	V-Guide 4.5mm..	
MAKINO:23EC085A717	V-Guide 5.0mm..	
MAKINO:23EC085A718	Cutter..	
MAKINO:4EC220A719	Protection Metal..	
MAKINO:6EC100A405	Wide Roller..	
MAKINO:6EC100A747	I Roller; Urethane Roller..	24.59.200
MAKINO:6EC100A761	Wire Felt Pad 15mm (Middle)..	24.59.004
MAKINO:6EC220B714=1	Felt Pad - Adhesive Back..	24.59.002
MAKINO:6EC220B716=1	Felt Pad..	24.59.003
MAKINO:Y000Z5050110	Deep Groove NTN Ball Bearing..	
MAKINO:Z22116002010	Ball Bearing..	
MAKINO:Z241A0017000	K-Shaft Bearing..	24.59.400
MAKINO:Z241B0009000	Bearing..	
MAKINO:Z248W0200100	Power Feed Contact Upper/Lower ..	23.06.022
MAKINO:Z248W0200300	Upper Energizer Plate (Power Feed Contact)..	23.06.023, 23.06.024
MAKINO:Z248W0200400	Lower Energizer Plate (Power Feed Contact)..	23.06.025
MAKINO:Z269P2100500	Packing (MYA-5)..	
MAKINO:Z272A7004005	Flat Point Set Screw (Stainless)..	
MAKINO:Z332N0100011	Cleaning Utensil Pack of 150 (Small Q-Tip)	
MAKINO:Z474D1070100	Auto Thread Water Filter (Jet Filter MK/1009.75)..	04.01.235
MAKINO:Z476A1010500	Filter for SPI/32/U53 WF-8..	04.01.616
MAKINO:Z491J0007000	Water Nozzle..	

\*\* Items not listed – Please contact us for a quote. \*\*