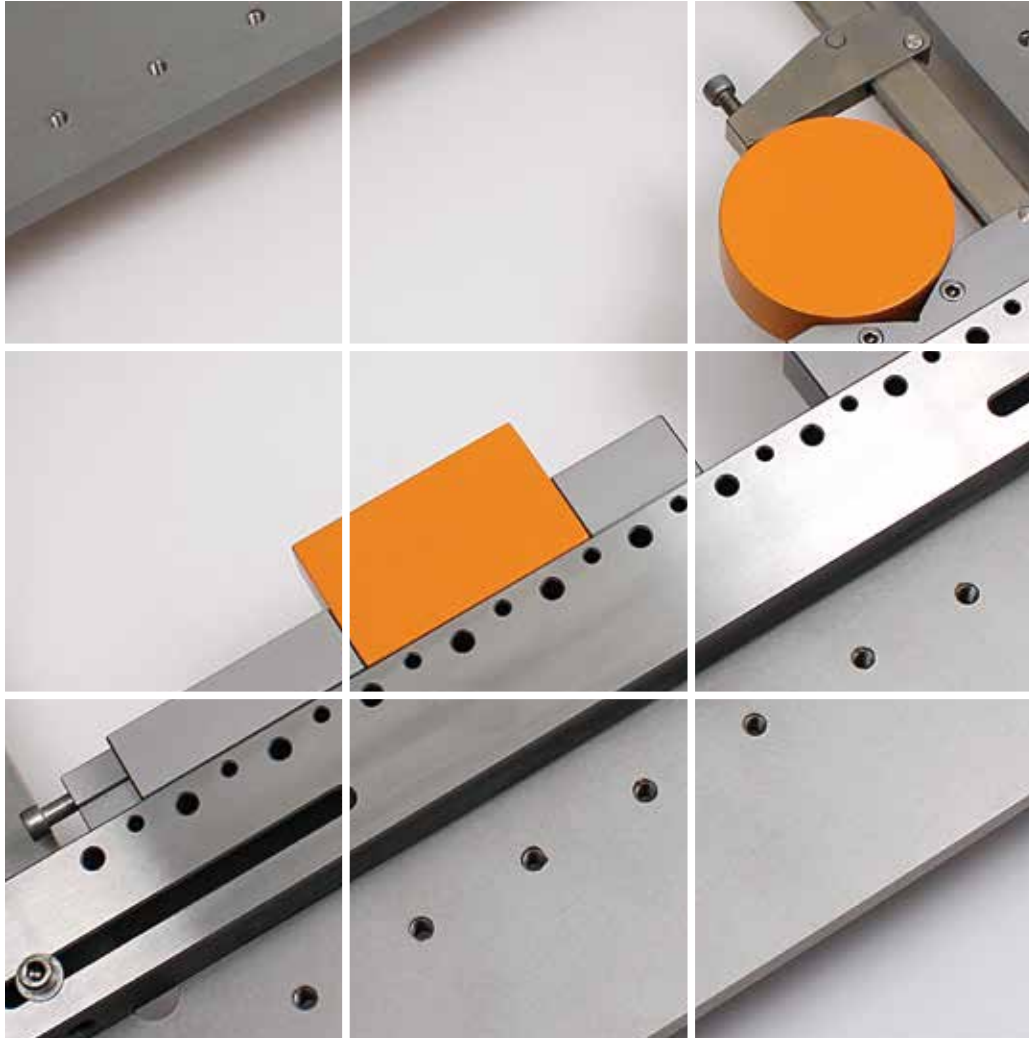


3R WireEDM EconoRuler



The EconoRuler kits from System 3R

have been developed for clamping medium-sized and large work pieces in machines with a parallel or U-shaped machine table, as well as in machines with a frame table. A comprehensive range of accessories enables a wide variety of applications.

Advantages

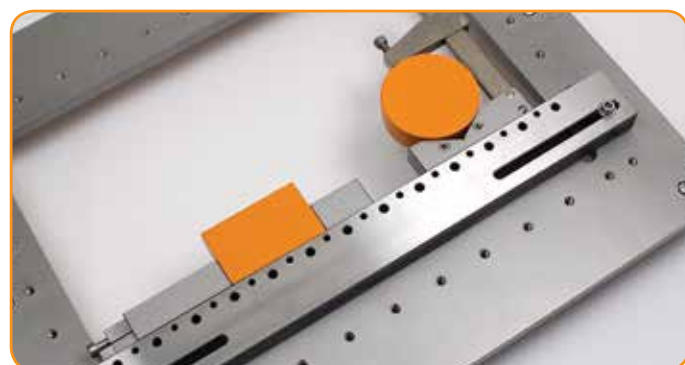
- Robust design
- Flexible – use the rulers in pair or alone, depending on your set-up
- Highest cutting rates – locate the work piece on the machine zero line
- Collision free set-up – use spacers under the rulers
- Fitting wide range of machine tables
- Enables usage of various work piece sizes

Rulers	3R-209-350	3R-209-610
Dimensions:	350x60x30 mm	610x60x30 mm
Clamping range:	160-330 mm	300-580 mm
Material:	Ramax	Ramax

Ruler	3R-209-860
Dimensions:	860x86x36 mm
Clamping range:	565-830 mm
Material:	Ramax

EconoRuler kits

- 3R-209-350.1 – Single ruler
- 3R-209-350.2 – Two rulers and two adjustable clamp
- 3R-209-350.3 – Single ruler and two adjustable supports
- 3R-209-350.4 – Single ruler with adjustable support & ruler vice
- 3R-209-610.1 – Single ruler
- 3R-209-610.2 – Two rulers and two adjustable clamp
- 3R-209-610.3 – Single ruler and two adjustable supports
- 3R-209-610.4 – Single ruler with adjustable support & ruler vice
- 3R-209-860.1 – Single ruler
- 3R-209-860.2 – Two rulers and two adjustable clamp
- 3R-209-860.3 – Single ruler and two adjustable supports
- 3R-209-860.4 – Single ruler with adjustable support & ruler vice

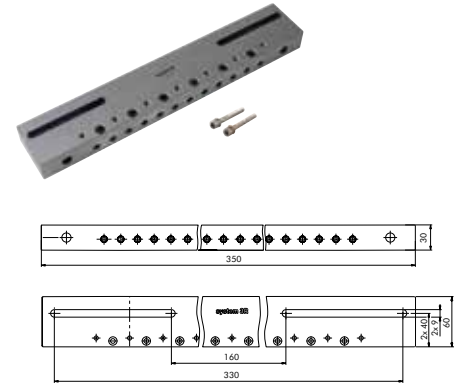


Ruler

3R-209-350

Universal ruler for mounting directly on the machine table. Fits machine tables with hole pitch 160-330 mm.

- Length 350 mm
- M8 screws and washers supplied



Ruler

3R-209-610

Universal ruler for mounting directly on the machine table. Fits machine tables with hole pitch 300-580 mm.

- Length 610 mm
- M8 screws and washers supplied

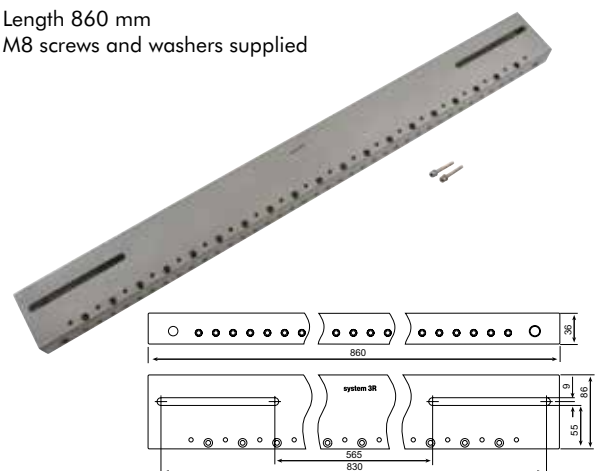


Ruler

3R-209-860

Universal ruler for mounting directly on the machine table. Fits machine tables with hole pitch 565-830 mm.

- Length 860 mm
- M8 screws and washers supplied



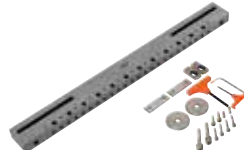
EconoRuler kits

350 mm



- 3R-209-350.1**
- One Ruler, length 350 mm
 - Accessories.

610 mm



- 3R-209-610.1**
- One Ruler, length 610 mm.
 - Accessories.

860 mm



- 3R-209-860.1**
- One Ruler, length 860 mm.
 - Accessories.



- 3R-209-350.2**
- Two Rulers, length 350 mm
 - Two adjustable clamps.
 - Accessories.



- 3R-209-610.2**
- Two Rulers, length 610 mm.
 - Two adjustable clamps.
 - Accessories.



- 3R-209-860.2**
- Two Rulers, length 860 mm.
 - Two adjustable clamps.
 - Accessories.



- 3R-209-350.3**
- One Ruler, length 350 mm
 - Two Supports.
 - Accessories.



- 3R-209-610.3**
- One Ruler, length 610 mm.
 - Two Supports.
 - Accessories.



- 3R-209-860.3**
- One Ruler, length 860 mm.
 - Two Supports.
 - Accessories.



- 3R-209-350.4**
- One Ruler, length 350 mm
 - One Support
 - One Ruler vice
 - Accessories.



- 3R-209-610.4**
- One Ruler, length 610 mm.
 - One Support
 - One Ruler vice
 - Accessories.



- 3R-209-860.4**
- One Ruler, length 860 mm.
 - One Support
 - One Ruler vice
 - Accessories.

Accessories

3R-230.1



3R-239.2
Clamping range:
0-27 mm



3R-294.1
Clamping range:
0-17 mm



3R-294.2
Clamping range:
0-50 mm



3R-209.3
Clamping range:
Ø 130 mm



3R-209.33
Clamping range::
Ø 110 mm or
120 x 120 mm



3R-261.1
Clamping range:
0-24 mm



Note: More related products available, please contact your nearest System 3R dealer.

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